

# CONTENTS

<b>1. Introduction</b> .....	1
<b>2. Precautions</b> .....	1
<b>3. Before Using the Product</b>	
3-1 Unpacking and Checking.....	1
3-2 Installing Components .....	1
3-3 Leveling the Scale.....	1
<b>4. Product Introduction</b>	
4-1 Specifications & General Features .....	2
4-2 Front Panel .....	3
4-2-1 LCD display.....	3
4-2-2 Keyboard.....	4
4-3 Power Supply.....	5
<b>5. Function Setting and Description of Parameter Values</b>	
5-1 Function Setting .....	5
5-2 Description of Parameter Values.....	6
<b>6. Calibration</b> .....	8
<b>7. Operation</b>	
7-1 weighing .....	9
7-2 manual tare & preset tare.....	10
7-3 check weighing.....	10
7-4 Simple Counting.....	11
7-5 Accumulation, Accumulation Display and Accumulation Clearing.....	12
7-6 Printer initialization by the indicator operation.....	12
7-7 Input commands.....	13
<b>8. Serial Interface</b>	
8-1 Diagram.....	13
<b>9. Troubleshooting and Error Message</b> .....	14

Appendix 1: printing format (Optional)

Appendix 2: Exporting data to PC in the form of EXCEL

## 1. Introduction

This manual contains installation and operation instructions for the JWL Series weighing indicator. Please read the manual completely before installation and operation.

## 2. Precautions

- ⊙ Place the scale on a flat and stable surface (Refer to Section 3-3).
- ⊙ Verify that the input voltage and the plug type matches the local AC power supply (Refer to Section 4-4).
- ⊙ Make sure power cord does not pose a potential obstacle or tripping hazard.
- ⊙ Keep the scale away from EMI noise, strong wind and vibration, which might cause incorrect reading.
- ⊙ Avoid sudden temperature changes (suitable operating temperature is between  $-5^{\circ}\text{C} \sim 40^{\circ}\text{C}$ .)
- ⊙ Do not drop loads on the platform.
- ⊙ Disconnect the power supply while cleaning the scale.
- ⊙ Do not immerse the scale in water or other liquids.
- ⊙ Service should be performed by authorized personnel only.

## 3. Before Using the Product

### 3-1 Unpacking and Checking

Open the package and check the instrument for transport damage. Immediately inform your dealer if you have complaints or if parts are missing. The package should contain:

- Scale body
- Weighing platform (plastic base with stainless steel pan)
- Power cord
- User manual

### 3-2 Installing Components

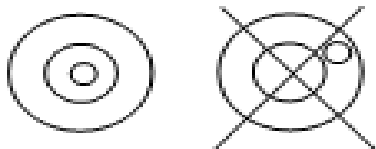
1) Before using the scale, remove the delivery protection screw (rotate counterclockwise), which located underneath the scale, and cork the plug buckle.

Note: the JWL-30K model is shipped without the shipping protection screw.

2) Cover the weighing pans on the scale body properly.

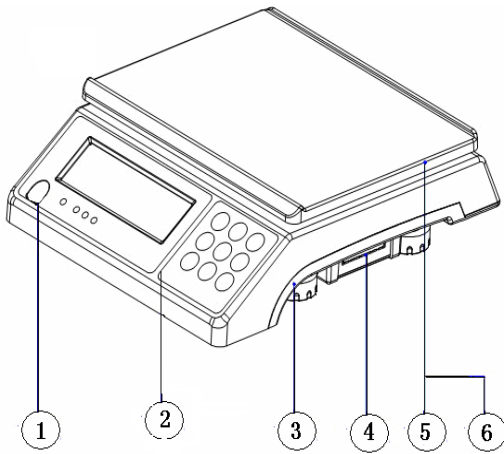
### 3-3 Leveling the Scale

To compensate for small irregularities or inclinations at the location, the scale can be leveled. The scale is equipped with a level indicator at the front panel. Adjust the leveling feet until the air bubble in the indicator is centered as shown.

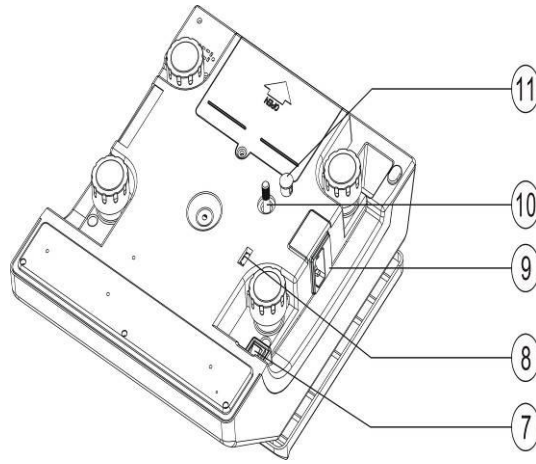


Note: The scale should be leveled each time its location is changed.

## 4. Product Introduction



1. level indicator
2. Front panel
3. Bottom housing
4. RS-232 interface
5. Plastic weighing pan
6. Stainless steel weighing pan



7. On/off switch
8. Two-stage switch
9. Power socket
10. Transport protection screw
11. Plug buckle

### 4-1 Specifications & General Features

#### Specifications

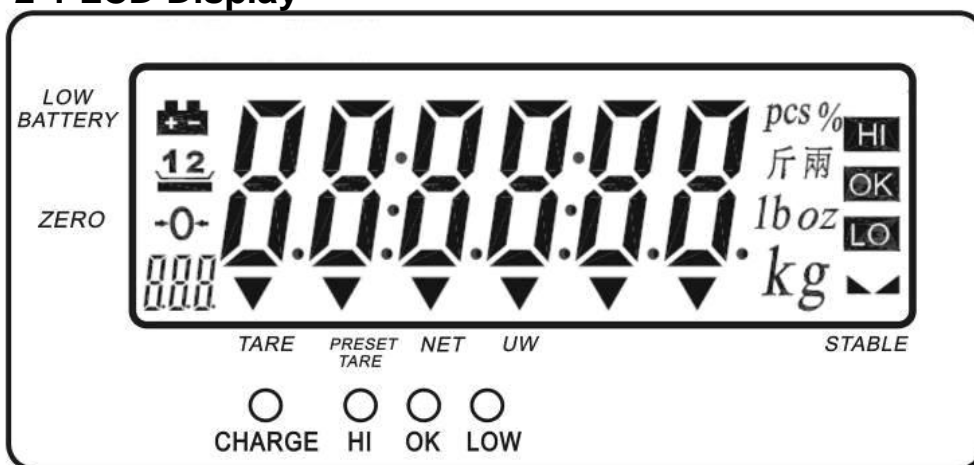
Model	JWL-1.5K	JWL-3K	JWL-6K	JWL-7.5K	JWL-15K	JWL-30K
Capacity (Kg)	1.5	3	6	7.5	15	30
Division-1 (g)	0.5	1	2	2	5	10
Division-2 (g)	0.2	0.5	1	1	2	5
Division-3 (g)	0.1	0.2	0.5	0.5	1	2
Division-4 (g)	0.05	0.1	0.2	0.2	0.5	1
Display	LCD(liquid crystal display), digits 31mm high, with back lighting					
Pan size	294X228X13.5mm					
Scale Dimensions	341X294X104mm					
Power Supply	AC 110V/220V (AC±10%) or built-in rechargeable battery (6V/4A)					

## General Features

- Auto shut off, built-in rechargeable batteries or AC alternative
- Multiple functions: tare, preset tare, simple counting, check weighing, accumulation and display for every deal.
- Large bright backlit LCD with prominent 29mm high digits and LED backlight
- Software filtering design and adjustable weighing displaying speed according to different environments.
- Easy operation with big keys and high weighing resolution
- Single point calibration and linear calibration available
- RS-232 serial communication interface(PC, printer, relay)

## 4-2 Display

### 4-2-1 LCD Display



Low battery indication



Tare or Preset Tare Indication



Center of Zero Indication, The zeroing range is  $\pm 2\%$  of weighing capacity.



Auxiliary display (parameter, accumulated number of weighments)

**TARE** Symbol “▼” points at “**TARE**” when manual Tare action is done.

**Preset Tare** Symbol “▼” points at “**Preset Tare**” when preset tare value is set.

**“NET”** Net weight--Gross weight minus Tare. Symbol “▼” points at “**NET**” when manual Tare or preset are actions are done.

**“UW”** Under simple counting mode, Symbol “▼” points at “**UW**” when unit weight is lower than 4/5 of scale division. Unit weight is too small for ensuring accurate quantity calculations.

○

CHARGE Charge Lamp

Red--- battery is charging

Green---battery is fully charged

**HI lamp ON** The weight on the weighing pan is greater than the upper limit.

**OK lamp ON** The weight on the weighing pan is between upper and lower limits.

**LOW lamp ON** The weight on the weighing pan is smaller than lower limit.

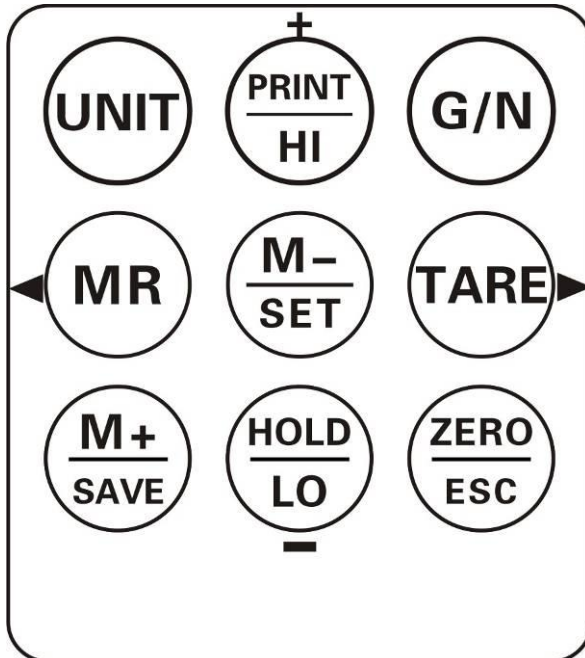
*pcs %*  
*斤 兩*  
*lb oz*  
*kg*

Units of measure






Stable indication

#### 4-2-2 Keyboard



	Short press steps through activated weighing units, release on desired one.
	Displays gross and net weight by turns
	<ol style="list-style-type: none"> <li>1. Tares the weight of the container or accepts the keypad tare entries</li> <li>2. Cancel the tare</li> <li>3. Select the later parameter in the same level</li> <li>4. Select the later record when checking the accumulation record</li> <li>5. Shift keys rightwards</li> </ol>
	<ol style="list-style-type: none"> <li>1. Zeros the display (within 2% of max.capacity)</li> <li>2. Exits from certain operation without save</li> </ol>
	<ol style="list-style-type: none"> <li>1. Long press to enter function setting</li> <li>2. Deletes accumulation records</li> <li>3. Delete the present accumulation record for the sake of wrong accumulation operation under the accumulation mode.</li> </ol>
	<ol style="list-style-type: none"> <li>1. Adds the indicated weight into accumulation memory</li> <li>2. During editing, save and return to the higher option</li> </ol>

	<ol style="list-style-type: none"> <li>1. Memory recall</li> <li>2. Select the former parameter in the same level</li> <li>3. Select the former record when checking the accumulation record</li> <li>4. Shift keys leftwards</li> </ol>
	<ol style="list-style-type: none"> <li>1. During setting value, add 1 to the current value</li> <li>2. Set the upper limit of the check weighing</li> <li>3. Print</li> </ol>
	<ol style="list-style-type: none"> <li>1. During setting value, deduct 1 to the current value</li> <li>2. Set the lower limit of the check weighing</li> <li>3. Hold function</li> </ol>

### 4-3 Power supply

Please verify the local AC power source and switch the two-stage switch to the proper place before plugging into the power outlet.

#### Alternative power supply


- 1) AC 110V/220V (AC $\pm$ 10%)
- 2) (6V/4A) Internal Rechargeable Battery

#### Power Consumption

About 300 mW without backlight

About 380 mW with backlight

#### Low Battery Warning









When  appears in the upper left corner of the weight window, the battery requires recharging. The charge lamp turns green from red when the recharging is completed (which takes about 8 hours). Disconnect the scale from power supply when it is fully charged.

## 5 Function Setting and Description of Parameter Values

### 5-1 Function Setting

1. Press and hold **M-/SET** while powering on or long press **M-/SET** under normal weighing mode to enter function setting. The window displays "**check**". Setting item "**P00**" displays momentarily at the left bottom
2. Press **◀/MR** or **TARE/▶** to shift between the functions
3. Press **M-/SET** to enter the parameter setting.
4. Press **◀/MR** or **TARE/▶** to shift between the function parameters
5. Press **M+/SAVE** to save and return.
6. Press **ZERO/ESC** to exit without saving.

## 5-2 Description of Parameter Values

1. **P00:**  **Offset value**  
Displays the offset value and the keypad testing can be conducted
2. **P01:**  **Backlight mode**  
**Off** : No backlight  
**Auto** : Auto on with items greater than 9d placed on the weighing pan or any key is pressed. But auto off after N seconds (N=2s, 5s, 10s, 20s, ever) with no action  
Ever= It is always on when the weights over 9e  
**On** : Backlight on
3. **P02:**  **Auto-off**  
**Off** : Non power off  
**5 , 10 , 30 , 60**(minutes)
4. **P03:**  **Unit setting**  
**Init** : Press key **Unit** to select the default unit when powering on the scale: pcs, 斤, lboz, g, kg, final .(final=keep the final being used unit when power off )  
**Use:** Press key **Unit** to select the weighing unit. **on** : Enable the unit **off** : Disable the unit
5. **P04:**  **Zero range**  
**d0, d1, d2, d3, d4** and **d5**. (d= scale division)
6. **P05:**  **Hold function**  
**HoLd – 0** : no hold function  
**HoLd – 1** : Peak hold. Press any key to release  
**HoLd – 2** : Hold after stable. Press any key to release  
**HoLd – 3** : Hold after stable. Release after moving away the article  
**HoLd – 4** : Press key **HOLD/LO/-** to hold. Press any key to release
7. **P06:**  **Check weighing memory**  
**on** : Check weighing on **off** : Check weighing off
8. **P07:**  **Check weighing function**  
**on:** Check weighing under the condition that the weight is within the limits and the stable indication appears

**off:** Check weighing under the condition that the weight is within the limits

9. **P08:**  **Check Weighing buzzer beep**

**Hi :** There will be a warning sound when the weight of articles exceeds the upper limit, and the weight is equal or more than 20d

**LO:** There will be a warning sound when the weight of articles exceeds the lower limit, and the weight is equal or more than 20d

**ok :** There will be a warning sound when the weight of articles is between the upper and lower limit (including the upper and lower limits), and the weight is equal or more than 20d

**out :** There will be a warning sound when the weight of articles is beyond the upper & lower limit, and the weight is equal or more than 20d

**no.beep :** no beep

10. **P09:**  **External device**

 = Birch printer (BP545, TDP643)

 = Godex printer

 = Zebra printer

 = Dot matrix printer (CK, SH-24)

 = Large LED display

 = Computer


 = Connecting the weighing managing system

 = CX large screen display (version 0.02)

 = Thermal printer (Chinese available)

 = the output format is compatible with Toledo Continuous Mode

**Note:** Special setting is needed by distributor if you want to print in Chinese.

 = Work with the function of "Use Serial Keys" in Windows in outputting the data to Excel. Reference user manual: <http://www.jadever.com.cn/Download.aspx>

11. **P10:**  **RS-232 Serial Transmission Rate**

9600 , 4800 , 2400

12. **P11:**  **Print mode**

**contin :** Continuous print



**stable** : Stable print (weight is equal or more than 20d)

**key** : Manual print by pressing key **PRINT**

13. P12:  **Print format**

See the appendix (more than 100 formats. The appendix just shows two formats.)

14. P13:  **Filtering setting**

Set the filtering level in which the stable indication turns on. The higher the setting, the slower stabilization time


Options: 1 , 2 , 3 , 4

15. P14 :  **Tare/Zero condition**

**stable** : Only after the stable indication appears, Tare/Zero function acts after pressing down key **TARE** or **ZERO**

**always** : Tare/Zero function acts by pressing down key **TARE** or **ZERO** even if it is not stable

**auto**: Press down key **TARE** or **ZERO** even if it is not stable, but Tare/Zero function acts after stable

16. P15:  **RTC set**

**on**: Enable RTC function

**off**: Disable RTC function

**RTC setting**:

When the window shows “on”, press **M-/SET** to enter RTC setting and the window shows the year. Press **◀/MR** or **TARE/▶** to choose date and time. Press **M-/SET** to enter setting. Press **◀/MR** or **TARE/▶** to shift key leftward or rightward; Press **+/PRINT/HI** or **HOLD/LO/-** to change the value. Press **M+/SAVE** to return.

17. P 16:  **Zero-Offset function.**

**ON** display the previous weight when powering on again

**OFF** not display the previous weight when powering on again

18. P17:  **Initialization**

Press **M-/SET** then press **M+/SAVE** to initialization and the window display **RESET**.

## 6. Calibration

Note: Before calibration, please set the unit first. The unit used in calibration is the one that

has been set before. During the calibration procedure, press **ZERO/ESC** to return to normal weighing mode without saving.

Here we take 3kg/1g as an example

1. Press and hold **TARE** while powering on. Do not release it till the window displays "**CAL**".
2. With no load on the weighing pan, press **TARE** to start zero point calibration. "**0n 0**" is blanking at the left bottom.
3. Wait till the window displays the first calibration value. "**0n 1**" appears at the left bottom.




**Note:** The first calibration value is default. With the same capacity, the last first calibration point value can be recorded. If the capacity has been changed, the default value is 1/3 of full load. If you need to change the value, do as the following: Press **M-/SET** to enter the value setting. Press **◀/MR** or **TARE/▶** to move leftwards or rightwards. Press **+ /PRINT/HI or HOLD/LO/-** to change the value. Press **M+/SAVE** to save.

4. Put the corresponding weight on the weighing pan, and then press **TARE** to complete

the first point calibration. "**0n 2**" appears at the left bottom. 

**Note:** After the first point calibration, the window can display the weight value. If no need for the other point calibration, move to step 6 to finish the calibration procedure.

5. Add another mass to the current weight. The window will show the total weight. Press

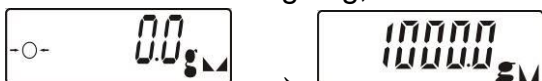
**TARE** to complete. "**0n 3**" appears at the left bottom. 

6. Press **M+/SAVE** to save. After the window displays "**0000**", it will return to normal weighing mode.

## 7. Operation

### 7-1 Weighing

Begin with no load on the scale, the display reading zero. Place item(s) to be weighed on the scale. The display shown is 1000.0g, gross weight. (The desired weighing unit should be selected before weighing, refer to section 7-5.)

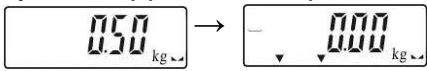


## 7-2 Manual Tare & Preset Tare

When weighing a sample that must be held in a container, tare stores the container weight into memory.

### Manual Tare

- 1) Under the weighing mode, place the container on the weighing pan, wait till stable symbol appears, and press the key **TARE**. The container is tared.



- 2) Place the item(s) to be weighed into the container. The weight displayed is the net weight.



- 3) Remove all items from the weighing pan; the screen displays the tare value.



- 4) To clear tare with an empty pan, Press down key **TARE** or key **ZERO/ESC**.

### Preset Tare

- 1) Long press key **TARE** for 3 seconds. The scale is now in Digital inputting mode with the

left-most digit blinking. 

- 2) Press **◀/MR or TARE/▶** to move leftwards or rightwards. Press **+ /PRINT/HI or**

**HOLD/LO/-** to change the value. Press **M+/SAVE** to save and return to weighing

mode.  

- 3) Put the load on the container, the scale will automatically deduct the value of the container from the total value.


**NOTE:** Press Key **G/N** to display gross and net weight by turns.

- 4) Clear the load on the container, and press **TARE/▶** or **ZERO/ESC** to cancel the pre-tare.

## 7-3 Check Weighing

### Lower limit setting

1. Begin by pressing down key **HOLD/LO/-**. The scale is now in digital inputting mode with

the right-most digit blinking. 

2. To set the value of lower limit, press key **◀/MR** to shift leftwards, key **TARE/▶** to shift rightwards, key **+ /PRINT/HI** to increase setting values and key **HOLD/LO/-** to decrease setting value. Key **M-/SET** to enable or disable the weighing checking

function.




3. To save the Lower limit and return to weighing mode, Press key **M+/SAVE**

### Upper limit setting

1. Begin by pressing down key **+/PRINT/HI**. The scale is now in digital inputting mode with

the right-most digit blinking. 

2. To set the value of upper limit, press key **◀/MR** to shift leftwards, key **TARE/▶** to shift rightwards, key **+/PRINT/HI** to increase setting values and key **HOLD/LO/-** to

decrease setting value. 

3. To save the upper limit and return to weighing mode, press key **M+/SAVE**

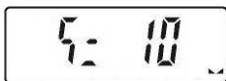
Place the sample on the weighing pan, if the sample weight is under the lower weight range while over or equal 20d, the LOW lamp will light up. If the sample is within the lower and upper weight range while over or equal 20d, the OK lamp will light up. If the sample is over the upper weight range while over or equal 20d, the HI lamp will light up.

### 7-4 Simple Counting


1. Press key **UNIT** to select the unit "PCS".




2. Press key **G/N**, the ex-factory default sample quantity (10 pcs) is displayed.

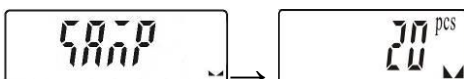


3. Use key **+/PRINT/HI** or **HOLD/LO/-** to choose the sampling amount. Available options

are 10、20、50、100、200、500、1000( pieces) . 

4. Put the corresponding samples on the weighing pan, and then press key **TARE/▶**.

"" is displayed momentarily before the display reverts to the sample quantity.



5. Remove the samples and put the load on, the scale calculates the amount of the load.
6. To go back to the normal weighing mode, remove the load and press key **UNIT** to select the proper weighing unit.

**Note:**

1. The larger the sample size, the more accurate unit weight.
2. Symbol “▼” points at “UW” when calculated unit weight is lower than 4 / 5 of scale division.

## 7-5 Accumulation, Accumulation Display and Accumulation clear

### Accumulation

Under the weighing mode, put the item on the weighing pan. Press key **M+/SAVE** at the appearance of “▲▲”. “ADDU 1” is displayed momentarily before the display reverts to the weight of the item.

Remove the item and the display goes back to zero before the next accumulation can register. (The maximum is 99 pieces, display the latest 10 accumulation events in details )

### Accumulation Display

Press key **M-/SET** to display the accumulation data

◀/MR or TARE▶ to check the total accumulation and each accumulation event in detail.

The number of weighments is indicated by Auxiliary display at the left bottom.

┌XX=Total accumulation ; 〃XX=certain accumulation

### Accumulation Clear

To clear accumulation data (total accumulation data or one of the accumulation events), press key **M-/SET** while the data is displayed. To exit and return to normal weighing mode press key **ZERO/ESC**.

## 7-6 Printer initialization by the indicator operation

1. Press **M-/SET** while powering on to enter parameter setting. Use key ▶/MR or TARE▶

to shift to P09 **PER 1**

2. Press **M-/SET** to enter the external device setting. Press ▶/MR or TARE▶ to choose the printer model

3. Shift to certain printer model. Press **M-/SET** and the window will show “UNSUP” or “INIT?”

“UNSUP” means the printer is no need for initialization. Press **ZERO/ESC** to return.

“init?” means the printer is should be initialized. Press **MR/SAVE** to initialize the printer. When the initialization is finished, the window will show “ok”. And then displays the printer model. Press **ZERO/ESC** to return.

## 7-7 Input commands

Connect the indicator and computer. Run serial port debugging program on the computer. Input the capital number “Z”, “T”, “R” , “C” , “P” in the sending area, and the indicator can conduct the corresponding actions.

Z=zero

T=tare

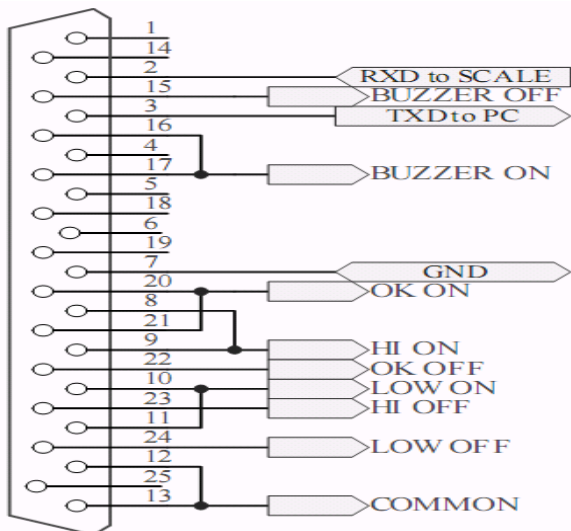
C=cancel tare

R/P=reading / print

## 8. Serial Interface

If external interface is needed, please select the proper three-in-one board first, which integrates RTC (time display), RS-232 and relay (weight checking) functional module onto one circuit board. Only after this board is adopted, the three functions can be realized.

### 8-1 RS-232 Diagram



### Single Option

- 1) RS232+RTC+Relay+ (SH-24 , BP545D , Godex and ZEBRA) printer
- 2) RS232+RTC+Relay+ LED Light Tower (Applicable to the quality control of the factory product quantity or weight and that of the total production line.)
- 3) RS232+RTC+Relay+Computer

## 9. Troubleshooting and Error Message

Error Message	Problem	shootings
<b>ERR0</b>	Exceed the zero range	The item should be within 2% of full load
<b>ERR2</b>	Exceed the initial zero point	1. Check whether there are other alien articles on the scale pan, remove those articles. 2. LOAD CELL failure, which requires to be changed or to contact our Service.
<b>ERR3</b>	Exceed the A/D resolution range	1. Check whether it is A/D failure, if yes, please replace AD. 2. LOAD CELL failure, replacement is required or contact our Service.
<b>ERR4</b>	EEPROM failure	Re-sold EEPROM or contact our Service.
<b>ERR5</b>	Overload condition	Remove weight that is greater than the scale capacity from the pan.
<b>ERR6</b>	Exceeds the display range	-----
<b>ERR7</b>	Accumulated number of weighments exceeds the display range	Delete the exceeding weighments
<b>ERR8</b>	Lower limit is higher than upper limit	re-act the upper limit setting and lower limit setting
<b>ERR9</b>	Exceed tare or pre-tare range	The tare value should be over zero and less than or equal to full load.
<b>ERR10</b>	Wrong calibration weights	Place the right weights( the calibration value $\leq$ full load)

**Appendix 1: printing format (Optional)**

Printing Device	Format	Sample
PC	prt-01	<div style="border: 1px solid black; border-radius: 10px; padding: 5px; text-align: center;">           2004.11.25 12:28:26  <b>1. 000 kg</b> </div>
	prt-02	<div style="border: 1px solid black; border-radius: 10px; padding: 5px;">           2004.11.25 12:27:58  <b>G.W.: 1. 500 kg</b>  <b>T.W.: 0. 500 kg</b>  <b>N.W.: 1. 000 kg</b> </div>
	prt-03	<div style="border: 1px solid black; border-radius: 10px; padding: 5px; text-align: center;"> <b>1. 000 kg</b> </div>
	prt-04	<div style="border: 1px solid black; border-radius: 10px; padding: 5px; margin-bottom: 5px;">           ST GW + 100.00         </div> <div style="border: 1px solid black; border-radius: 10px; padding: 5px; margin-bottom: 5px;">           UT GW + 100.00         </div> <div style="border: 1px solid black; border-radius: 10px; padding: 5px; margin-bottom: 5px;">           UT NW - 200.00         </div> <div style="border: 1px solid black; border-radius: 10px; padding: 5px; margin-bottom: 5px;">           ST NW - 200.00         </div> <p>ST: stable; UT: unstable;            NW: net weight;            GW: gross weight</p>
	prt-05	<div style="border: 1px solid black; border-radius: 10px; padding: 5px; margin-bottom: 5px;">           ST, GS, + 100.00kg         </div> <div style="border: 1px solid black; border-radius: 10px; padding: 5px; margin-bottom: 5px;">           US, GS, + 100.00kg         </div> <div style="border: 1px solid black; border-radius: 10px; padding: 5px; margin-bottom: 5px;">           US, NT, - 200.00kg         </div> <div style="border: 1px solid black; border-radius: 10px; padding: 5px; margin-bottom: 5px;">           ST, NT, - 200.00kg         </div> <p>ST: stable; UT: unstable;            NW: net weight;            GW: gross weight</p>



<b>BIRCH/GODEX/ZEBRA/CK</b>	<b>prt-01</b>	<div data-bbox="1131 118 1406 286" style="border: 1px solid black; border-radius: 10px; padding: 5px;"> <p>2004.11.25 12:28:26</p> <p><b>1. 000 kg</b></p> </div>
	<b>prt-02</b>	<div data-bbox="1144 398 1415 607" style="border: 1px solid black; border-radius: 10px; padding: 5px;"> <p>2004.11.25 12:27:58</p> <p><b>G.W.: 1. 500 kg</b></p> <p><b>T.W.: 0. 500 kg</b></p> <p><b>N.W.: 1. 000 kg</b></p> </div>
<b>CK</b>	<b>prt-02</b>	<div data-bbox="1117 678 1428 1021" style="border: 1px solid black; border-radius: 15px; padding: 5px;"> <p><b>2010-11-12</b></p> <p><b>13:14:15</b></p> <p><b>G.W.: 1.48 kg</b></p> <p><b>T.W.: 0.00 kg</b></p> <p><b>N.W.: 1.48 kg</b></p> </div>
<b>DMP</b>	<b>prt-01</b>	<div data-bbox="1201 1081 1390 1265" style="border: 1px solid black; padding: 5px;"> <p>2004.11.25</p> <p>12:28:26</p> <p>1. 000 kg</p> </div>
	<b>prt-02</b>	<div data-bbox="1187 1323 1458 1760" style="border: 1px solid black; padding: 5px;"> <p>2012.04.26</p> <p>13:05:33</p> <p>G.W.: 100.00 kg</p> <p>T.W.: 0.00 kg</p> <p>N.W.: 100.00 kg</p> </div>

	<p>When <b>AO3</b> appear under display of accumulation, press key PRINT to the print out.</p>	<table border="1"> <tr> <td colspan="2">2010.01.01</td> </tr> <tr> <td colspan="2">06:31:54</td> </tr> <tr> <td>(01)</td> <td>1.765 kg</td> </tr> <tr> <td>(02)</td> <td>1.760 kg</td> </tr> <tr> <td>(03)</td> <td>1.760 kg</td> </tr> <tr> <td colspan="2">-----</td> </tr> <tr> <td>(03)</td> <td>5.285 kg</td> </tr> </table>	2010.01.01		06:31:54		(01)	1.765 kg	(02)	1.760 kg	(03)	1.760 kg	-----		(03)	5.285 kg
2010.01.01																
06:31:54																
(01)	1.765 kg															
(02)	1.760 kg															
(03)	1.760 kg															
-----																
(03)	5.285 kg															

**NOTE:**

The printing sample could be of different kinds of formats. When there is specific demand about the format, conduct as follows

- 1) As for **BRICH/GODEX/ZEBRA** printers, the factory designs the format as planned and email to the user. Add the format into the previous format file via computer. Then it is successful to add the new format and able to print the new format.
- 2) As for **DMP/CK** printer, it needs to change the scale design

## Appendix 2: Exporting data to PC in the form of EXCEL

### Introduction:

Connect the scale with PC and set the parameter of external device as "EXCEL" on the scale, then you could export the weighing data to PC in the form of EXCEL. With this function, you could record/accumulate/average/data statistical analysis the testing data, which we could call it as **scale-computer data management function**.

Note: pls enable "Use Serial Keys" function in the computer.

### Hardware connection and settings

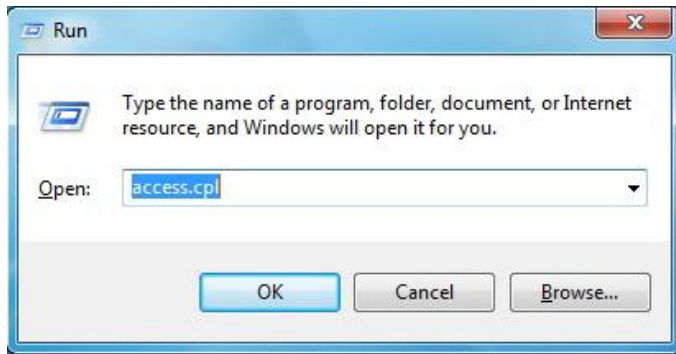
1. Use transmitting serial wire or USB wire to connect scale and pc.  
Note: pls install usb driver first, if you use usb wire.
2. Parameter settings in scale:
 

"PERI" = "EXCEL"	(external device)
"BAUD" = "2400"/"4800"/"9600"	(baud rate)
"PRT.M" = "KEY"/"STABLE"	(printing model)
"PRT.F" = "PRT.F01"	(printing format)

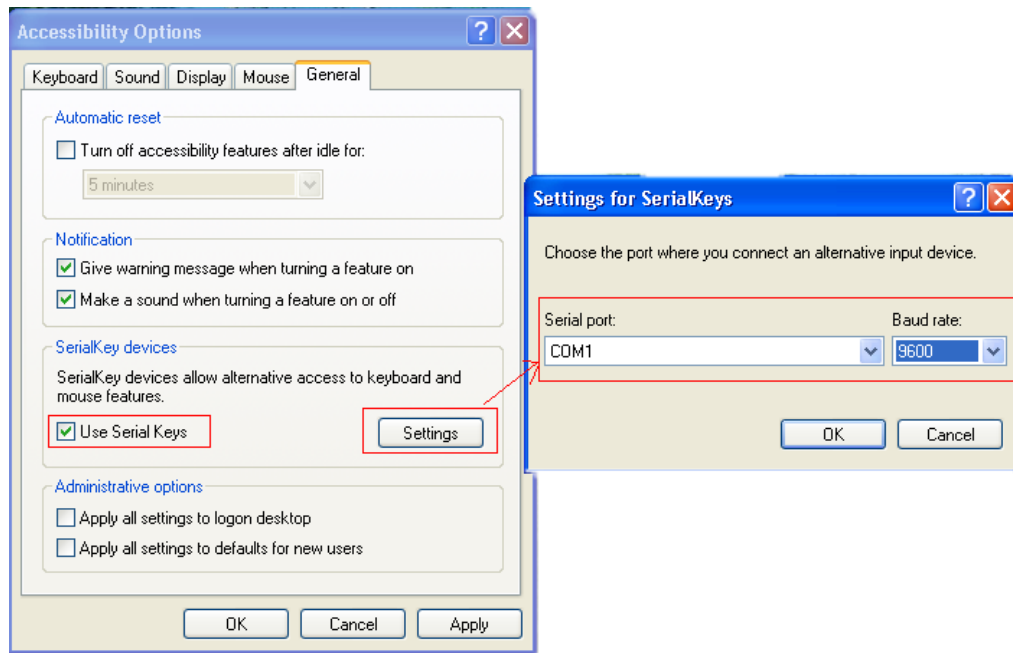
### Enable the function of "Use Serial Keys" in the computer

Set Windows XP as a example:

1. Press "Start" ->"Run", and enter "access.cpl" ->"OK".

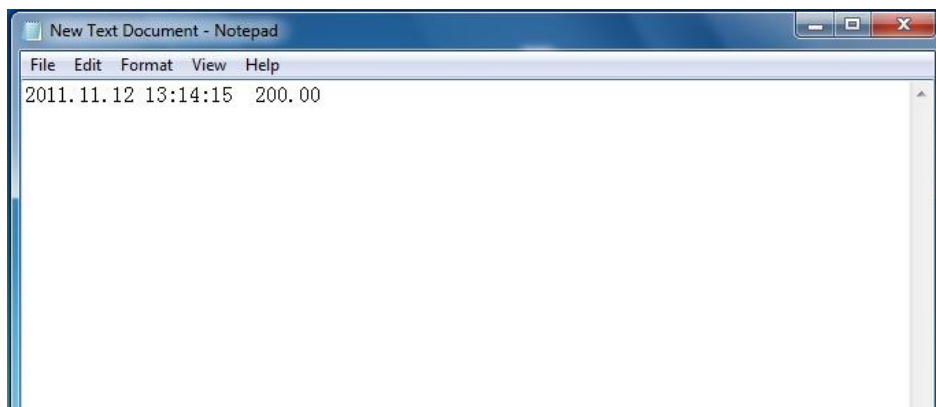


2. In the dialog box "Accessibility Options", enter General option, choose "Use Serial Keys" and press "Settings".  
In the dialog box "Settings for SerialKeys", set the corresponding Serial port and Baud rate, which should be same as Baud rate in scale.



3. Test if Serial Keys works well.

Open a Text Document, and press the Print button on the scale. The Serial Keys works well, if pc exports the weighing data to Text.

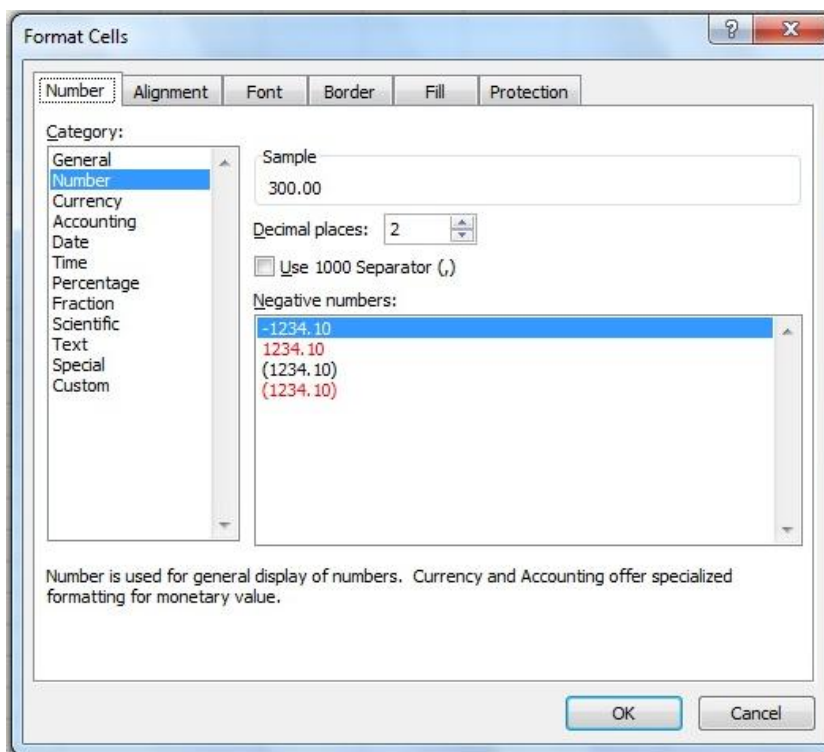


## Export weighing data to Excel

1. Open Excel.
2. Press [Print], then Excel will show Date and Weighing data.

	A	B	C	D	E	F	G	H
1	TIME/DATE	WEIGHING(KG)						
2	2011.11.12 13:14:15	200.00						
3	2011.11.12 13:14:16	250.00						
4	2011.11.12 13:14:17	300.00						
5								
6								
7								
8								
9								

3. Use “Format Cells” to beautify Excel:



## Troubleshooting

1. Enable “Fast User Switching” function will disable “Use Serial Keys” in the computer.  
Note: Start->"Control Panel "->"User Account"-> “Fast User Switching” function.
2. The data export requires only “GND+RX+TX” three lines, while some wire include nine lines (including usb 9-25pin adapter), which may cause abnormal function.  
Note: cut other useless line to check if these three lines work well.